

## Lucas Precision

Machine Serial Number locations for newer machines with 2-way beds:  
Model Numbers: 30DC, 40T, Etc.

When ordering repair parts or corresponding about your Lucas machine, be sure to identify the machine by its Serial Number. On Lucas machines equipped with 4-way beds (such as Model Numbers 30DC, 40T, etc.), the Serial Number will be found stamped into either (1) the front edge of the bed near the right-hand end of the way or, (2) into the top surface of the bed near the front of the Column 'seat' as shown 'circled' in the pictorial below.

If you cannot locate the Serial Number, a second number called the Shop Order number) may suffice. This number is a 4-digit number that will be found stamped (not cast) into most of the major components of the machine in an inconspicuous location. A certain amount of disassembly may be required to find this number.

