

### Lucas Precision

Machine Serial Number locations for older machines with 4-way beds:  
Model Numbers 41B, 42B, 20B, 30B, 20C, 30C, 275, 548, 5120, Etc.

When ordering repair parts or corresponding about your Lucas machine, be sure to identify the machine by its Serial Number. On Lucas machines equipped with 4-way beds (such as Model Numbers 41B, 42B, 20B, 30B, 20C, 30C, 275, 548, 5120, etc), the Serial Number will be found stamped on the Speed & Feed selection nameplate and also stamped into the 'front' edge of the Bed, near the right-hand end of way on - or near - the 'scale mounting' surface as shown 'circled' in the pictorial below.

If you cannot locate the Serial Number, a second number called the Shop Order number) may suffice. This number is a 4-digit number that will be found stamped (not cast) into most of the major components of the machine in an inconspicuous location. A certain amount of disassembly may be required to find this number.

